



RAMA OVERSEAS LTD.
INDUSTRIAL GLOVES & WORKWEAR



「SAFETY」
FIRST
「」

WHO WE ARE ?

RAMA OVERSEAS LIMITED is an ISO 9001:2008 certified organization established way back in 1985 by entrepreneurs well versed in leather and allied product's exports.

Business had started with the export of finished leather to the far east, where it was made into hand gloves and sent on to Europe and USA. In due course, the company integrated and mastered the art of making LEATHER GLOVES that it then exported to Europe. Subsequently manufacturing and export of SAFETY GARMENTS was also added to the product range.

The factory situated in Kolkata, produces 10,00,000 pairs of gloves every month which includes leather gloves in cow grain, split leather and also treated leather for water repellent, heat resistance etc. We use 400 sewing machines and 100 hydraulic clicker's presses for our production. The work forces employed for production are professionally trained and highly skilled labourers who adhere to the worker's health and safety guidelines. Apart from leather gloves we produce leather welding apparels like jackets, aprons, trousers, arm and leg guards.

We also have a tannery at the Kolkata leather complex, which is instrumental in maintaining the quality of leather right from its raw stage.

ISO
9001 : 2008

The industrial work-wear division produces worker clothes like Overalls, Trousers, Shirts, Bib Pants, Jackets, Hi-visibility garments & clothing for healthcare in various fabric qualities. Our monthly capacity for the same is 1,00,000 pcs. Our customers are spread worldwide from Australia to Europe to North and South America. We are privileged to work with the best brands in this industry.

Our ISO certification ensures that all our products and services conform to strict globally recognized quality standards. It serves as an additional guarantee that our customers are dealing with a company that is totally committed to their satisfaction. The finished products that are finally made for export abide strictly to the European CE norms. Our gloves are tested in Europe by approved CE testing institutes and we also possess certification for CAT II levels.

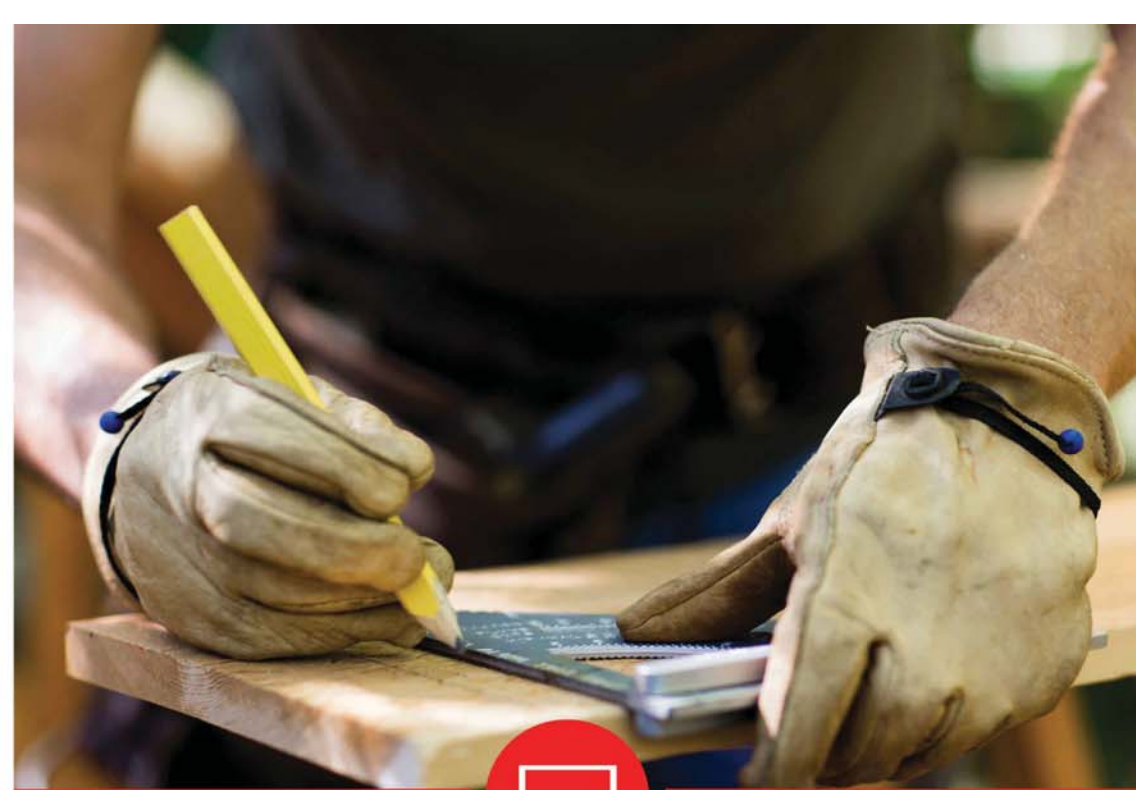
Our team of 500 dedicated workers is committed to set standards for quality control, right from procuring raw leather to manufacturing finished products. At every stage of production, quality is inspected by a group of skilled personnel, exclusively responsible for it. Apart from this, our products can also be inspected by SGS India and BUREAU VERITAS as per request of concerned customer.

We aim at providing best quality goods at competitive prices with timely deliveries and customer satisfaction above all.

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SAEFTY
FIRST



Industrial Gloves

**1011/CE**

- ▶ Natural Cheap split gloves. Flannel liner in the palm. Yellow-blue cuff & back. Adjustable elastic in the wrist.

**1011/NW**

- ▶ Natural split gloves. Flannel liner in the palm. White cuff & back. Adjustable elastic in the wrist.

**1012/NC**

- ▶ Natural split gloves. Flannel liner in the palm. Cometa drill Cuff & back. Adjustable elastic in the wrist.

**1012/CN**

- ▶ Natural grain gloves. Flannel liner in the palm. Yellow-blue Cuff & back. Adjustable elastic in the wrist.

**1011/BNR**

- ▶ Natural Cheap split gloves. Blue cuff & back. Flannel liner in the palm. Adjustable elastic in the wrist.

**1011/RRNG**

- ▶ Natural split gloves, re-inforcement of green split at palm, thumb & index finger. Flannel liner in the palm. White cuff & back. Adjustable elastic in the wrist.

**1012/YYB**

- ▶ Yellow grain gloves. Flannel liner in the palm. Yellow-blue Cuff & back. Adjustable elastic in the wrist.

**1012/BYB**

- ▶ Beige grain gloves. Flannel liner in the palm. Blue strip Cuff & back. Adjustable elastic in the wrist.

**1011/BC**

- ▶ Brown split gloves. Flannel liner in the palm. Red cuff & back. Adjustable elastic in the wrist.

**1011/CW**

- ▶ Natural split gloves. Flannel liner in the palm. White canvas cuff & back. Adjustable elastic in the wrist.

**1012/RN**

- ▶ Natural grain gloves. Yellow-blue cuff & back. Adjustable elastic in the wrist, re-inforcement on palm.

**1012/NB**

- ▶ Natural grain gloves. Flannel liner in the palm. Blue Cuff & back. Adjustable elastic in the wrist.



1012/TM

► Natural grain gloves, flannel liner in the palm. cuff of split, re-reinforcement in palm & forefinger.



1012/WC

► Natural grain gloves, full flannel lining, yellow cuff & back. Adjustable elastic in the wrist.



1030/3T

► Natural grain gloves with return on forefinger, Adjustable elastic in the wrist, coloured binding.



1030

► Natural grain gloves. Adjustable elastic in the wrist, coloured binding.



1012/CL

► Natural grain gloves. Flannel liner in the palm. White cuff & back. Adjustable elastic in the wrist, 9 cm cuff.



1012/RC

► Natural grain gloves. Flannel liner in the palm. Red cuff & back. Adjustable elastic in the wrist.



1030/NS

► Natural grain gloves. Adjustable elastic in the wrist without binding.



1028/3N

► Natural leather gloves, grain palm, thumb and forefinger. Natural split back. Adjustable elastic in the wrist. Coloured binding.



1012/HV

► Beige grain gloves. Flannel liner in the palm. High visibility cuff & back. Adjustable elastic in the wrist.



1012/NK

► Natural grain gloves, back of split, yellow-blue cuff. Adjustable elastic in the wrist.



1028/N

► Natural leather gloves, grain palm & thumb. Back of natural split. Adjustable elastic in the wrist. Coloured binding.



1030/W

► Natural grain gloves. Adjustable elastic in the wrist. Full inside lining. Coloured binding.

**1028**

- ▶ Natural split gloves. Adjustable elastic in the wrist. Coloured binding.

**1021/A**

- ▶ Natural split gloves. White drill back. Elastic in the wrist.

**1030/E**

- ▶ Yellow grain gloves. Adjustable elastic in the wrist. Coloured binding.

**1030/3E**

- ▶ Yellow grain gloves with return on forefinger. Adjustable elastic in the wrist. Coloured binding.

**1009**

- ▶ Natural leather gloves, grain palm, thumb & fingertips. Back of cotton interlock fabric. Adjustable elastic in the wrist.

**1030/NK**

- ▶ Natural grain gloves. 60mm elastic with large pulse protection.

**1028/3Y**

- ▶ Yellow leather gloves, grain palm, thumb and forefinger. Natural split back. Adjustable elastic in the wrist. Coloured binding.

**1028/Y**

- ▶ Yellow leather gloves, grain palm & thumb. Yellow split back. Adjustable elastic in the wrist. Coloured binding.

**1030/PE**

- ▶ Natural leather gloves, grain palm, thumb & fingertips. Back of cotton fabric. Adjustable elastic in the wrist. Coloured binding.

**1030/EX**

- ▶ Natural grain gloves. Adjustable elastic in the wrist, coloured binding. Total length 28 cm.

**1030/WY**

- ▶ Yellow grain gloves, patch on palm of yellow split. Adjustable elastic in the wrist, self binding.

**1030/WE**

- ▶ Yellow grain gloves. Adjustable elastic in the wrist. Full inside lining. Coloured binding.

**1030/ST**

- ▶ Beige grain gloves. Straight thumb. Adjustable elastic in the wrist. Coloured binding.

**1030/STD**

- ▶ Green-beige grain gloves. Straight thumb. Adjustable elastic in the wrist. Coloured binding.

**1030/KSS**

- ▶ Beige grain gloves. Keystone thumb. Adjustable elastic in the wrist. Self binding.

**1030/LB**

- ▶ Beige grain gloves, straight thumb, Adjustable ball-tape in the wrist. Coloured binding.

**1030/BD**

- ▶ Beige grain gloves. Adjustable elastic in the wrist. Coloured binding.

**1030/KS**

- ▶ Beige grain gloves. Keystone thumb. Adjustable elastic in the wrist. Coloured binding.

**1030/BH**

- ▶ Beige grain gloves, Adjustable elastic in the wrist, reflective tape at the back, high visibility tape binding.

**1030/HT**

- ▶ Beige grain gloves, high visibility fabric on finger tips, Adjustable elastic in the wrist. Coloured binding.

**1028/3B**

- ▶ Beige leather gloves, grain palm, thumb & forefinger. Natural split back. Adjustable elastic in the wrist. Coloured binding.

**1028/B**

- ▶ Beige leather gloves. Palm & thumb of grain. Back of beige split. Adjustable elastic in the wrist, coloured binding.

**1030/FL**

- ▶ Fingerless beige grain gloves, Adjustable elastic in the wrist.

**1030/LS**

- ▶ Beige grain gloves, Adjustable leather strap on the wrist. Coloured binding.

**1010/41**

- ▶ All leather gloves. Palm, back & thumb with yellow grain leather. Cuff of natural split 200mm.

**1010/ALB**

- ▶ Beige all leather gloves. Grain palm, back, Split cuff.

**1010/WELDER**

- ▶ Red split welder gloves. Full flannel lining inside.

**1010/2RNWK**

- ▶ All leather gloves. Full inner lining. Kevlar stitching.

**1010/PM**

- ▶ All leather gloves. Natural grain palm & forefingers. Natural split back & cuff.

**1010/AG**

- ▶ All leather clute model gloves. Natural grain palm. Natural split cuff & back.

**1010/GM**

- ▶ All leather split gloves with reinforcement at palm and forefingers. 70mm cuff.

**1010/BY**

- ▶ Blue colour split all leather gloves, re-inforcement on palm of brown split leather.

**1010/N6**

- ▶ All leather gloves, palm & back of grain leather, key stone thumb, cuff of split.

**1010/HW**

- ▶ Yellow all leather gloves. Palm of yellow grain leather, back & cuff of yellow split leather.

**1010/OG**

- ▶ All leather oven gloves.

**1010/SW**

- ▶ All leather split welder gloves.

**1040/WP**

- ▶ Yellow grain water repellent leather gloves, adjustable ball-tape on the wrist, self binding & key stone thumb.

**1040/WR**

- ▶ Yellow grain water repellent leather gloves, adjustable elastic on the wrist, coloured binding.

**1050/HM**

- ▶ Brown colour heat resistant split leather palm gloves, adjustable elastic in the wrist.

**1050/AL**

- ▶ All leather gloves. Brown split heat resistant palm & back. Natural split cuff stitched with kevlar.

**1040/GL**

- ▶ Green leather water repellent gloves, key stone thumb, self binding.

**1040/GC**

- ▶ Green leather palm water repellent gloves, flannel lining, adjustable elastic on the wrist, green colour cuff & back.

**1050/WHR**

- ▶ All leather brown split heat resistance gloves.

**1050/AM**

- ▶ All leather brown split heat resistance gloves, back of aluminizer fabric.

**1040/W**

- ▶ Beige grain water repellent leather gloves, rubber elastic, pulse protection.

**1050/GHR**

- ▶ All leather brown split heat resistant gloves with re-inforcement at palm and forefingers, 70mm cuff.

**1060/RF**

- ▶ Beige grain gloves, straight thumb, inside fleece & foam laminated lining. Adjustable elastic in the wrist, coloured binding.

**1060/RT**

- ▶ Yellow grain gloves, rib in the wrist for pulse protection, inside thinsulate lining.

**1070/T**

- ▶ Anti - impact Gloves, TPR on back .

**1070/TL**

- ▶ Anti impact gloves, Cut resistant lining, TPR on back.

**1060/PT**

- ▶ Yellow grain gloves, inside thinsulate lining, adjustable elastic in the wrist, self binding.

**1060/NF**

- ▶ Natural grain gloves, inside foam lining, adjustable elastic in the wrist with coloured binding.

**1070/TW**

- ▶ Anti impact gloves, Water Proof leather, TPR on back .

**1070/TWL**

- ▶ Anti impact gloves, waterproof leather, Cut resistant lining; TPR on back .

**1060/BM**

- ▶ Beige grain gloves, inside molten lining, adjustable elastic in the wrist with coloured binding.

**1070/EO**

- ▶ Electrician Over gloves, long leather cuff; Velcro adjustment for optimal comfort & precision.



Welding Apparel



Split Jacket



Grain Jacket



Split Trouser



Grain Trouser



Brown Split Apron



Grain Apron



Split Apron



Split Leg Guards



Split Arm Guards

In India, cow leather is most commonly used due to its abundant availability. The advantages include comfort, durability, excellent abrasion and breathability. Chrome tanning provides greater wear, heat resistance and water repellency.

Other types of leather that are found in India are of Buffalo, Goat, Sheep and Camel. These types of leather are also commonly used to produce leather gloves.

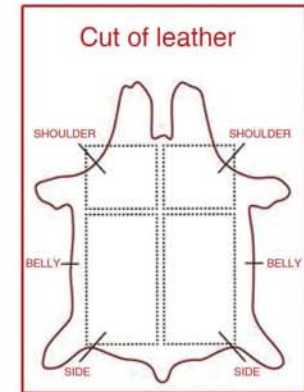
The leather has two types of cuts.

GRAIN LEATHER

Grain leather has smooth external side of hide. This type of leather provides durability and dexterity. The Natural Grain also has a natural breathability, resulting in greater comfort for gloves.

SPLIT LEATHER

Split leather is the rougher internal side of the hide. The different types of splits used are side, shoulder or belly split. Split leather is also used to create suede.



OUR SPECIALITY

Water Repellent Gloves - Gloves have a water repellency ranging from 30 minutes; 100 minutes are manufactured by us. These gloves come in different colours, such as. White, Yellow, Beige & Green. The leather used in these gloves is treated with a very special chemical, which adds the water repellency in them.

Heat Resistant Gloves - A range of Heat Resistant Gloves is also manufactured by us. They have tolerance strength of 100 degree celsius, which is in accordance to the CE norms. Various designs of Heat Resistant Gloves are manufactured by us.

Cold Protection Gloves - Different types of Cold Protection Gloves have been developed by us. They have various special linings such as, Cotton, Foam, Fur & Thinsulate. These gloves can protect from extreme cold conditions giving a warm feeling to our hands.



Workwear



3002 JACKET

- ▶ Front zipper closure, 2 front pockets with hook-loop, Elasticated belt and cuffs.



3015 SHIRT

- ▶ 2 tone shirt, 3M 8910 reflective tape, 2 chest pockets, Buttoned front, pockets and cuffs.



3001 TROUSER

- ▶ Front zip fly, Elasticated belt, 6 pockets.



3004 COVERALL

- ▶ Front tow way zip opening, 2 front Zip pockets, 2 back pockets, 2 side pocket, One tool pockets, Buttoned cuff.





3005 CHAMBRAY SHIRT

- ▶ Classic design, front button panel and buttoned cuff



3006 COAT

- ▶ Thigh length, 1 chest 2 down pockets, 4 button opening panel



3009 CAP

- ▶ Hard shelled sun protector, Option of hook loop or buckle adjustment of size.



3007 TABARD APRON

- ▶ Vest type apron, Button on sides for size adjustments.



3011 DENIM PANT

- ▶ Classic Design, 5 pockets, Stone washed



3003 BIB - TROUSER

- ▶ Front zip pocket, Zip fly, Elastic suspenders with buckle, Side button opening.



3017 APRON

- ▶ Classic canvas apron, Ring adjustable, One big front pocket.



3025 SHIRT

- ▶ 2 tone shirt, 2 chest pockets, Buttoned front, pockets and cuffs.



4002 JACKET

- Combination fabric, Front zip opening with hook/loop cover, 5 pockets



4008 BERMUDA

- Combination fabric, 7 pockets in total, Hammer loop.



4012 JACKET

- Combination stitch, Front zip opening, 7 pockets, Triple stitched main seams.



4018 BERMUDA

- Combination thread, Zip fly, 11 pockets.



4001 TROUSER

- Combination fabric, zip fly, 7 pockets, Hammer loop, Pocket for knee guard made in CORDURA®



4003 BIB

- Combination fabric, Adjustable straps with buckle closure, Side button opening, Pocket for knee guard made in CORDURA®



4013 BIB

- Combination stitch, Triple stitched side seams, Knee guard pocket.



4011 TROUSER

- Combination stitch, Zip fly, 11 pockets, Pocket for knee guard, Triple stitched main seams.



6002 JACKET

- ▶ Hi visibility fabric, Reflective tapes on arms and waist
Front zip opening.



6001 TROUSER

- ▶ Hi visibility fabric, Reflective tapes on legs, Multiple pockets, zip fly.



6003 BIB

- ▶ Hi visibility fabric, Reflective tapes on legs & around waist, Adjustable strap with buckle, Multi pockets.



6011 TROUSER

- ▶ Hi visibility fabric, Multi pockets.



8005 SHIRT

- ▶ Round neck, Front button panel, One chest pocket.



8006 DOCTOR'S COAT

- ▶ Front button opening, Thigh length, 1 chest & 2 down pockets.



8015 PATIENT SHIRT

- ▶ V neck, One chest pocket.



8007 PATIENT GOWN

- ▶ U-Neck, A line patient gown.



8001 PYJAMA

- ▶ 2 Side pockets, Adjustable waist.



5002 JACKET

- Inherent FR Fabric, FR Tapes, Concealed pocket access.



5015 SHIRT

- Proban Treated FR fabric, FR YSY tapes.



5001 TROUSER

- Inherent FR Fabric, FR Tapes, Concealed pocket access.



5003 BIB

- Treated FR Fabric, FR Tapes, Covered zips on pockets & front opening, All double stitching, Side & inside triple stitching, Knee pad pockets.



Tested for harmful substances according to Oeko-Tex® Standard 100



EN ISO 11812



EN 1149



EN 61482-1-2



EN 13034



5011 TROUSER

- Proban Treated FR fabric, FR YSY tapes.



5004 OVERALLS

- Proban Treated FR fabric, FR Tapes, Nomex Tape Zippers.



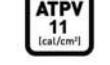
Tested for harmful substances according to Oeko-Tex® Standard 100



HRC 2



NFPA 2112 COMPLIANT



ATPV 11 kcal/cm²

**EN ISO 20471**

HIGH VISIBILITY WARNING
CLOTHING
FOR PROFESSIONAL USE

**EN ISO 11612**

CLOTHING TO PROTECT
AGAINST HEAT & FLAME

**EN 1149**

ELECTROSTATIC DISSIPATIVE
PROTECTIVE CLOTHING

**EN 13034**

CLOTHING FOR
PROTECTION AGAINST
LIQUID CHEMICALS

**EN 61482-1-2**

CLOTHING
WITH ELECTRIC ARC
PROTECTION

**EN 388**

PROTECTION GLOVES
AGAINST MECHANICAL RISKS

**EN 420**

GENERAL REQUIREMENTS FOR
PROTECTIVE GLOVES

OVERALL

SIZE	46	48	50	52	54	56	58	60	62	64	66	68
SHOULDER	46	48	48	50	52	54	56	58	60	62	64	66
CHEST	56	58	60	62	64	66	68	70	72	74	76	78
LENGHT	152	154	156	158	160	162	164	166	168	170	172	174
SLEEVE	64	65	65	65.5	66	67	67	68	68	69	69	69

TROUSER

SIZE	36	38	40	42	44	46	48	50	52	54	56	58
WAIST	72	76	80	84	88	92	96	100	104	108	112	116
LENGHT	103	104	105	106	107	108	109	110	111	112	113	114

JACKET

SIZE	46	48	50	52	54	56	58	60	62	64	66	68
SHOULDER	46	48	48	50	52	54	56	58	60	62	64	66
WAIST	56	58	60	62	64	66	68	70	72	74	76	78
LENGHT	62	62	63	64	65	66	67	68	69	70	71	72
SLEEVE	62	62	62	62	63	63	63	64	64	64	65	65

FULL SLEEVE SHIRT

SIZE	36	38	40	42	44	46	48	50	52	54	56	58
SHOULDER	45.5	47	48.5	50	51.5	53	54.5	56	57.5	59	60.5	62
CHEST	53	55	57	59	61	63	65	67	69	71	73	75
LENGHT	71	72	73	74	75	76	77	78	79	80	81	82
SLEEVE	63	63	64	64	65	65	66	66	67	67	67	68

OUR FABRIC VERSATILITY

We use a big array of safety clothing fabrics such as-

- 100% Cotton
- CVC (Cotton blended with Polyester in which percentage of cotton is more)
- TC (Cotton blended with Polyester in which percentage of polyester is more)
- Inherent FR
- Treated FR

Following are the types of weaves we use generally:

- Plain
- Oxford
- Canvas
- Twill
- Dobby
- Satin
- Ripstop

Also, we do a variety of finishes and treatments as per the client's desire starting from anti microbial finish to an anti pilling finish to a bio finish to a peach finish to treated FR finishes etc.



RAMA OVERSEAS LTD.

INDUSTRIAL GLOVES & WORKWEAR

5/1 D, Tiljala Road, Kolkata - 700039, India.

PH: +91 33 2343 8118 / 2213

Fax: +91 33 2344 1999

✉ info@ramaoverseasltd.com

🌐 www.ramaoverseasltd.com